

Date: Thursday, 8/30/2007 3:48:43 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	STUD	
Job Number	34345				
Estimate Number	11859				
P.O. Number	N/A		Part Number	D2374	
This Issue	8/30/2007	S.O. No.	N/A	Drawing Number	D2374 REV A
Prsht Rev.	NC		Project Number	N/A	
First Issue	N/A	Type	SMALL /MED FAB	Drawing Revision	A
Previous Run	29137		Material	N/A	
Written By			Due Date	9/14/2007	
Checked & Approved By			Qty:	40	
Comment	Est. D 03.04.04 Reformat; Made on Cobra KJ/RF		Um:	Each	

Additional Product:

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MDELRLRINR1000	Delrin Round Bar 1"	
		Comment: Qty.: 0.1335 f(s)/Unit Total : 5.3382 f(s) Delrin Round Bar 1" Material: Black Acetal (Delrin) 1.00" Ø Rod (M-DELRLIN-R1.000) Batch: M104346	RQ 07/10/16 6' (49)
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: HARDINGE CNC LATHE SMALL Turn blank as per Folio FA156 and Dwg D2374 Deburr as required	(49)
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	RQ 07/10/17 (49)
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	Qd 07/10/23 (49)
5.0	HAAS1	HAAS CNC VERTICAL MACHINING #1	
		Comment: HAAS CNC VERTICAL MACHINING #1 Machine as per Folio FA156 and Dwg D2374	Jeff 07-10-23 (49)
6.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	Jeff 07-10-23 (49)

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/18/24  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STUD

Job Number: 34345

Part Number: D2374

Job Number:



Seq. #: Machine Or Operation:

Description :

7.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



*n/a Just 07-10-23.*



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr as required

8.0 QC8

SECOND CHECK



Comment: SECOND CHECK

*QC8 07/10/23*

*(49)*

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*8/10/23 50*

*(49X)*

*(49)*

10.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*10/11/024*

Job Completion



*10/11/024*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	34345
Description: Stud	Part Number:	D2374
Inspection Dwg: D2374 Rev: A		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

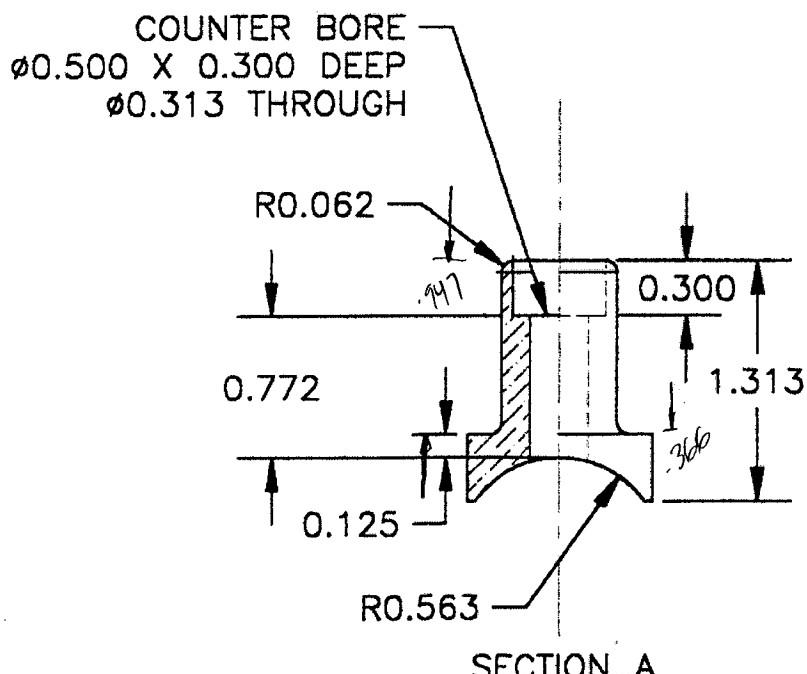
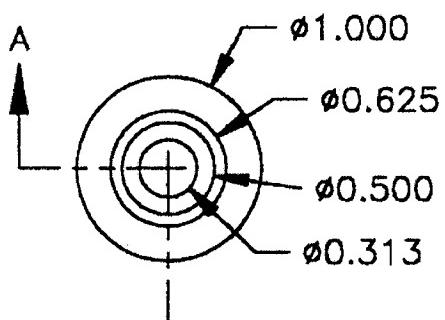
## X First Article      Prototype

Measured by:		Audited by:		Prototype Approval:	N/A
Date:	07/10/17	Date:	07/10/23	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.04.25	New Issue	KJ/JLM	SJM

**DART**

DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>J</i>	DRAWING NO. D2374	REV. A SHEET 1 OF 1
DATE 95:02:24		TITLE STUD	SCALE 1:1



MATERIAL: DELRIN BLACK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 34345